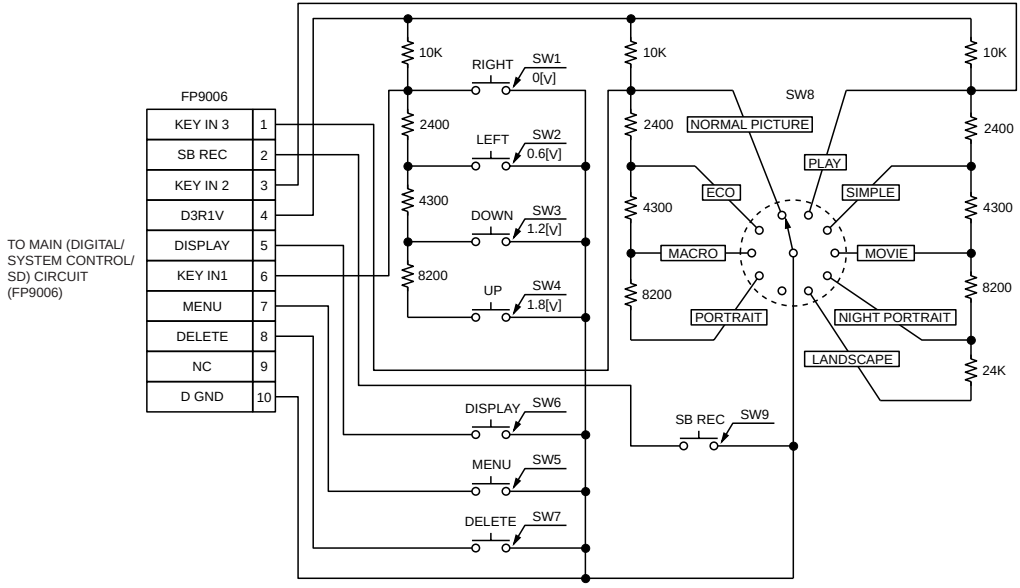REAR OPERATION SCHEMATIC DIAGRAM